

Hypertherm®

HyPerformance™ Plasma

HPR130™

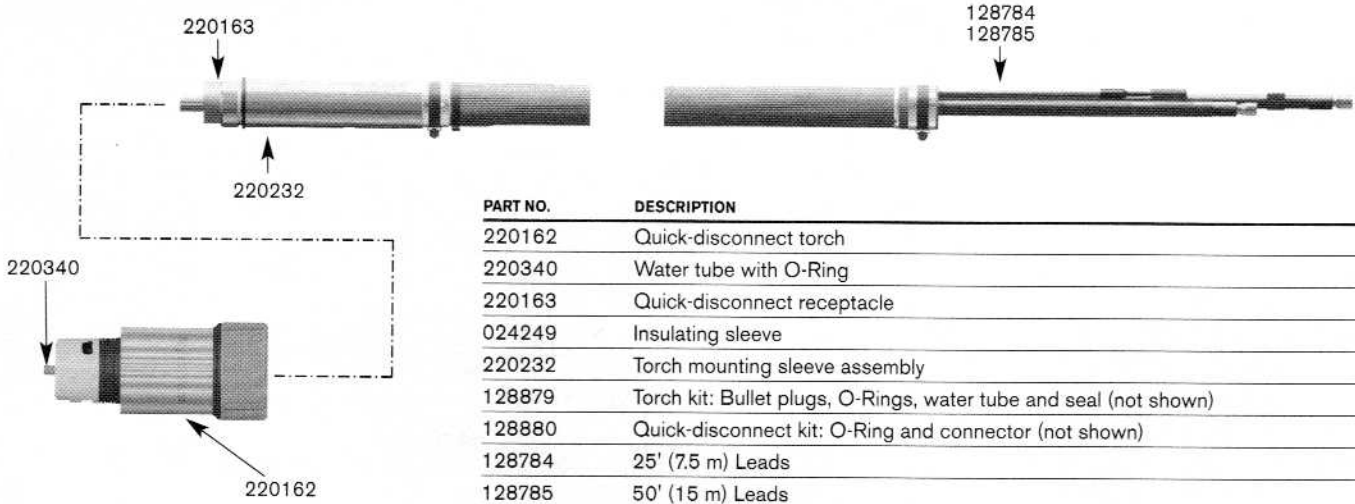
Consumables



	Shield cap	Shield	Retaining cap	Nozzle	Swirl ring	Electrode
Mild steel						
30 A	220173	220194	220313	220193	220180	220192-Standard
50 A	220173	220555	220313	220554	220553	220552-Standard
80 A	220173	220189	220176	220188	220179	220187-Standard
130 A	220173	220183	220176	220182	220179	220181-Standard 220665-SilverPlus
130 A bevel	220398	220645	220603	220646	220179	220649
Stainless steel						
45 A	220173	220202	220304	220201	220180	220308
80 A	220173	220338	220304	220337	220179	220339
130 A	220173	220198	220304 (H35) 220176 (N ₂)	220197	220179	220307
130 A bevel	220398	220609	220608	220656	220179	220606
Aluminum						
45 A		220202	220304	220201	220180	220308
130 A	220173	220198	220304 (H35) 220176 (Air)	220197	220179	220307 (H35) 220181 (Air)

MATERIAL	CONSUMABLE DESCRIPTION	130 A	80 A	50 A	45 A	30 A	Bevel cutting 130 A
Mild steel	Standard electrode	220181	220187	220552	220192	220649
	SilverPlus electrode	220655
	Swirl ring	220179	220179	220553	220180	220179
	Nozzle	220182	220188	220554	220193	220646
	Inner retaining cap	220176	220176	220313	220313	220603
	Shield	220183	220189	220555	220194	220645
	Shield cap	220173	220173	220173	220173	220398
Stainless steel	Electrode	220307	220339	220308	220606
	Swirl ring	220179	220179	220180	220179
	Nozzle	220197	220337	220201	220656
	Inner retaining cap	220304 (H35) 220176 (N ₂)	220304	220304	220608
	Shield	220198	220338	220202	220609
	Shield cap	220173	220173	220173	220398
Aluminum	Electrode	220307 (H35) 220181 (Air)	220308
	Swirl ring	220179	220180
	Nozzle	220197	220201
	Inner retaining cap	220304 (H35) 220176 (Air)	220304
	Shield	220198	220202
	Shield cap	220173	220173

Hypertherm Plasma HPR130 Torch Assembly



PART NO.	DESCRIPTION
220162	Quick-disconnect torch
220340	Water tube with O-Ring
220163	Quick-disconnect receptacle
024249	Insulating sleeve
220232	Torch mounting sleeve assembly
128879	Torch kit: Bullet plugs, O-Rings, water tube and seal (not shown)
128880	Quick-disconnect kit: O-Ring and connector (not shown)
128784	25' (7.5 m) Leads
128785	50' (15 m) Leads
220700	Bevel water tube (mild steel - 130 A)
220571	Bevel water tube (stainless steel - 130/260 A)