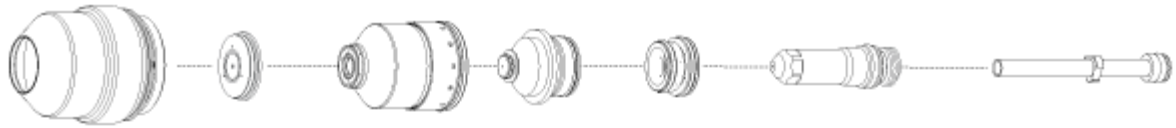


Hypertherm®

HRP400XD consumabili

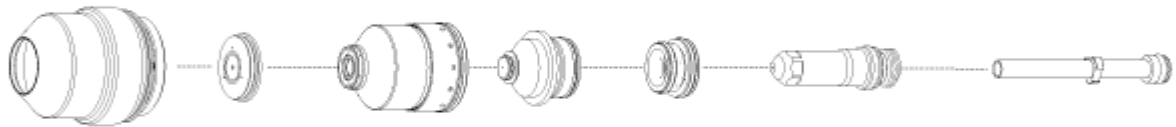
Mild steel



	Shield cap	Shield	Nozzle retaining cap	Nozzle	Swirl ring	Electrode	SilverPlus	Water tube
30 A	220747	220194	220754	220193	220180	220192	————	220340
50 A	220747	220555	220754	220554	220553	220552	————	220340
80 A	220747	220189	220756	220188	220179	220187	————	220340
130 A	220747	220183	220756	220182	220179	220181	220665	220340
200 A	220637	220761	220757	220354	220353	220352	220666	220340
260 A	220637	220764	220760	220439	220436	220435	220668	220340
400 A	220637	220636	220635	220632	220631	220629	————	220571
80 A bevel	220637	220742	220845	220806	220179	220802	————	220700
130 A bevel	220637	220742	220740	220646	220179	220649	————	220700
260 A bevel	220637	220741	220740	220542	220436	220541	————	220571
*260 A bevel	220637	220897	220896	220898	220436	220899	————	220571
400 A bevel	220637	220636	220635	220632	220631	220629	————	220571

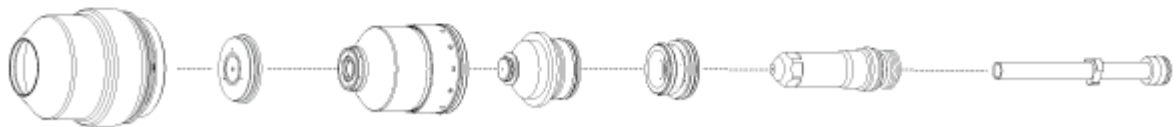
* recommended for use if you have a problem with excessive slag, or problems with the torch misfiring, when using standard bevel consumables.

Stainless steel



	Shield cap	Shield	Nozzle retaining cap	Nozzle	Swirl ring	Electrode	Water tube
45 A	220747	220202	220755	220201	220180	220308	220340
80 A	220747	220338	220755	220337	220179	220339	220340
130 A	220747	220198	220755 (H35) 220756 (N ₂)	220197	220179	220307	220340
200 A	220637	220762	220758	220343	220342	220307	220340
260 A	220637	220763	220758	220406	220405	220307	220340
400 A	220637	220707	220712	220708	220405	220709	220571
130 A bevel	220637	220738	220739	220656	220179	220606	220571
260 A bevel	220637	220738	220739	220607	220405	220606	220571
400 A bevel	220637	220707	220712	220708	220405	220709	220571

Aluminum



	Shield cap	Shield	Nozzle retaining cap	Nozzle	Swirl ring	Electrode	Water tube
45 A	220747	220202	220756	220201	220180	220308	220340
130 A	220747	220198	220755 (H35) 220756 (Air)	220197	220179	220307 (H35) 220181 (Air)	220340
200 A	220637	220762	220759	220346	220342	220307	220340
260 A	220637	220763	220758	220406	220405	220307	220340
400 A	220637	220707	220712	220708	220405	220709	220571

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