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## HSD130 Consumables

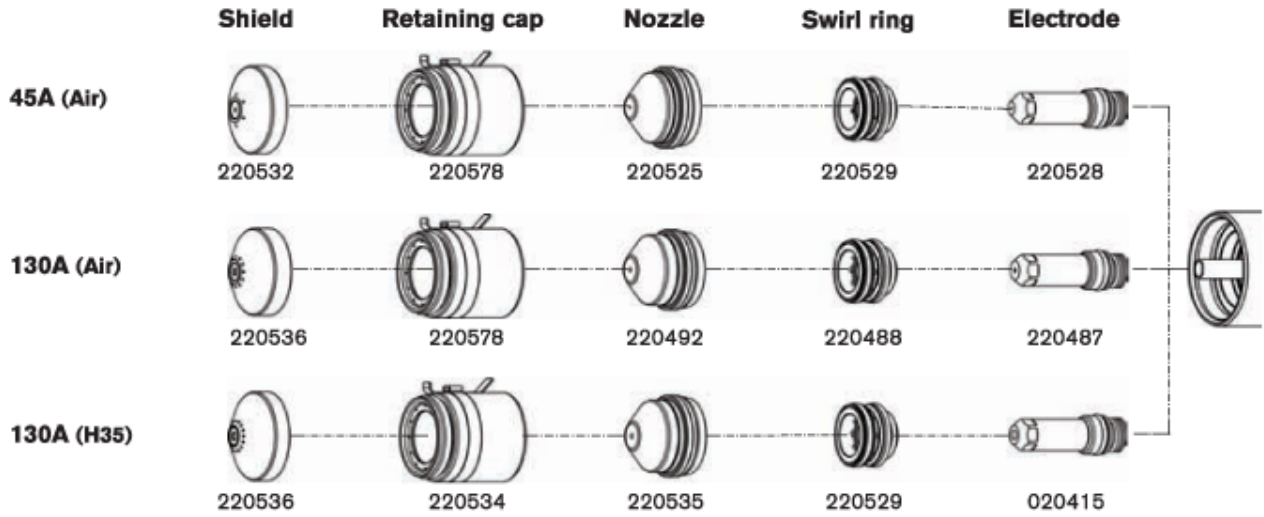
### Mild steel

	Shield	Retaining cap	Nozzle	Swirl ring	Electrode
<b>45A (Air)</b>	 220532	 220578	 220525	 220529	 220528
<b>50A (O<sub>2</sub>)</b>	 220532	 220578	 220530	 220529	 220528
<b>130A (Air)</b>	 220536	 220578	 220492	 220488	 220487
<b>130A (O<sub>2</sub>)</b>	 220491	 220578	 220489	 220488	 220487

### Stainless steel

	Shield	Retaining cap	Nozzle	Swirl ring	Electrode
<b>45A (Air)</b>	 220532	 220578	 220525	 220529	 220528
<b>45A (N<sub>2</sub> and F5)</b>	 220532	 220534	 220525	 220529	 220528
<b>130A (Air)</b>	 220536	 220578	 220492	 220488	 220487
<b>130A (N<sub>2</sub>)</b>	 220536	 220578	 220535	 220488	 020415
<b>130A (H35)</b>	 220536	 220534	 220535	 220529	 020415

## Aluminum



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