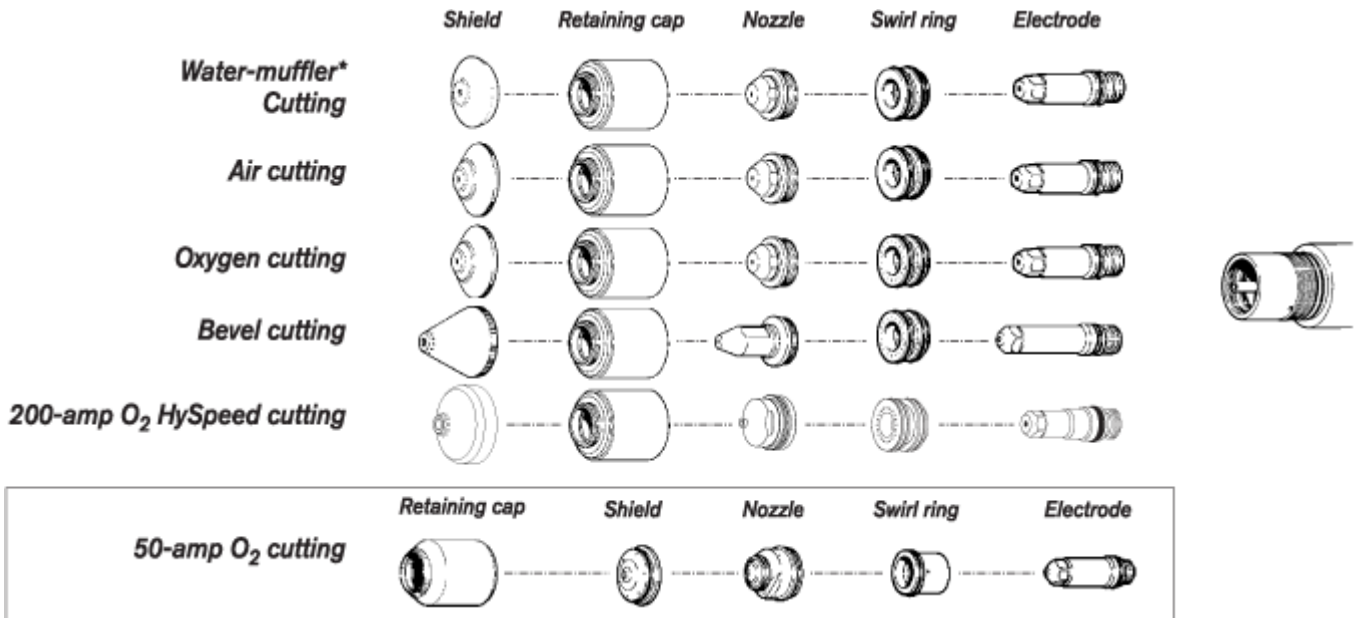


# Hypertherm®

## HT2000 Mechanized Torch Consumables



APPLICATION	PLASMA GAS	CONSUMABLE DESCRIPTION	200 AMP HySpeed	200 AMP BEVEL	200 AMPS	100 AMPS	50 AMPS	40 AMPS
<b>CUTTING</b>	Oxygen	Electrode	220235	120258	120667	120547	120178	-----
		Electrode SilverPlus	-----	-----	220084	-----	-----	-----
		Swirl Ring	220236	120833	120833	020613	120179	-----
		Nozzle	220237	120259	020605	020690	120182	-----
		Retaining Cap*	220238	020423	020423	020423	120185	-----
		Shield	220239	120260	020424	020424	120186	-----
		(Water Muffler**) Shield	220295	-----	020566	020566	-----	-----
	Air	Electrode	-----	-----	120667	120547	-----	120667
		Swirl Ring	-----	-----	020679	020607	-----	020613
		Nozzle	-----	-----	020608	020611	-----	020689
		Retaining Cap*	-----	-----	020423	020423	-----	020423
		Shield	-----	-----	020424	020448	-----	020688
		(Water Muffler**) Shield	-----	-----	020566	020618	-----	-----
		-----	-----	-----	-----	-----	-----	-----
	Argon/Hydrogen	Electrode	-----	-----	020415	020415	-----	-----
		Swirl Ring	-----	-----	020607	020607	-----	-----
		Nozzle	-----	-----	020608	020611	-----	-----
		Retaining Cap*	-----	-----	020423	020423	-----	-----
		Shield	-----	-----	020602	020448	-----	-----
	Nitrogen	Electrode	-----	-----	020415	-----	-----	-----
		Swirl Ring	-----	-----	020607	-----	-----	-----
		Nozzle	-----	-----	020608	-----	-----	-----
		Retaining Cap*	-----	-----	020423	-----	-----	-----
		Shield	-----	-----	020424	-----	-----	-----
(Water Muffler**) Shield		-----	-----	020566	-----	-----	-----	
Cutting with counterclockwise gas swirl (substitute designated parts)	Oxygen	Swirl Ring	220244	120834	120834	120252	-----	-----
		Retaining Cap*	220241	020955	020955	020955	-----	-----
	Air	Swirl Ring	-----	-----	-----	020956	-----	-----
		Retaining Cap*	-----	-----	-----	020955	-----	-----
Argon/Hydrogen	Swirl Ring	-----	-----	020956	020956	-----	-----	
	Retaining Cap*	-----	-----	020955	020955	-----	-----	
Nitrogen	Swirl Ring	-----	-----	020956	-----	-----	-----	
	Retaining Cap*	-----	-----	020955	-----	-----	-----	
<b>GOUGING</b>	Air	Electrode	-----	-----	120667	-----	-----	-----
		Swirl Ring	-----	-----	020607	-----	-----	-----
		Nozzle	-----	-----	020615	-----	-----	-----
		Retaining Cap	-----	-----	020423	-----	-----	-----
		Shield	-----	-----	020485	-----	-----	-----
	Argon/Hydrogen	Electrode	-----	-----	020415	-----	-----	-----
		Swirl Ring	-----	-----	020607	-----	-----	-----
		Nozzle	-----	-----	020615	-----	-----	-----
		Retaining Cap	-----	-----	020423	-----	-----	-----
		Shield	-----	-----	020485	-----	-----	-----

\* If using the Command THC or other ohmic sensing device, use retaining caps with an IHS tab: for standard cutting –120837 clockwise; 120838 counter clockwise for all cutting currents except 50 A; 120185 for 50 A only. For HySpeed use 220242 clockwise; 220243 counter clockwise.

\*\* Water Muffler cannot be used with 2" 120356 Stainless Steel Torch.

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