

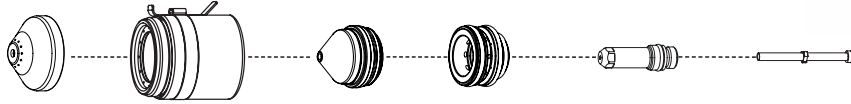
# Hypertherm®

## MAXPRO200®



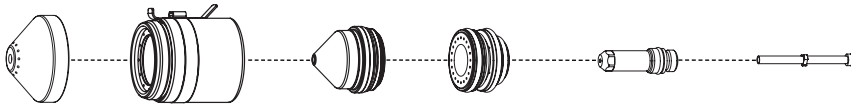
### MAXPRO200 machine torch consumables

#### Air – Mild steel/Stainless steel/Aluminum



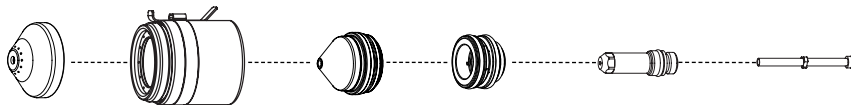
	Shield	Shield cap	Nozzle	Swirl ring	Electrode	Water tube
<b>50 A</b>	220532	220936 220935 without tab	220890	220529	220528	220521
<b>130 A</b>	220536	220936 220935 without tab	220892	220488	220487	220521
<b>200 A</b>	420045	220936 220935 without tab	420044	220488	220937	220521

#### O<sub>2</sub> – Mild steel



	Shield	Shield cap	Nozzle	Swirl ring	Electrode	Water tube
<b>50 A</b>	220532	220936 220935 without tab	220891	220529	220528	220521
<b>130 A</b>	220491	220936 220935 without tab	220893	220488	220487	220521
<b>200 A</b>	220832	220936 220935 without tab	220831	220834	220937	220521

#### N<sub>2</sub> – Stainless steel/Aluminum



	Shield	Shield cap	Nozzle	Swirl ring	Electrode	Water tube
<b>130 A</b>	220536	220936 220935 without tab	220892	220529	020415	220521
<b>200 A</b>	420045	220936 220935 without tab	420044	220529	020415	220521

Section 2: Current systems



**MAXPRO200 quick-disconnect machine torch**



**MAXPRO200 straight machine torch**

#### TECHNOLOGIES

- Chambered Swirl Ring**
- Conical Flow™**
- CoolFlow™**
- LongLife®**
- TrueFlow™**
- Vented Shield**
- HyLife®**
- Tool free lead connection**
- Tool free nozzle**
- Inline valve process**

# MAXPRO200<sup>®</sup>

## Machine torch assembly options

### Standard leads

Lead length	Part number
7.5 m (25')	229477
15 m (50')	229478
23 m (75')	229479
30 m (100')	229480

### Mounting sleeves

Description	Length	Diameter	Part number
Standard	279.4 mm (11")	50.8 mm (2")	220943
Standard	279.4 mm (11")	44.45 mm (1.75")	220942

### Torch options

Description	Part number
Straight torch (standard)	420087
Quick-disconnect receptacle (option)	420033

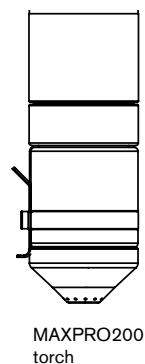
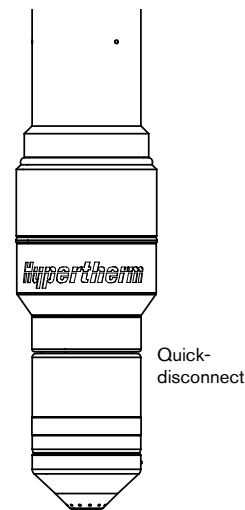
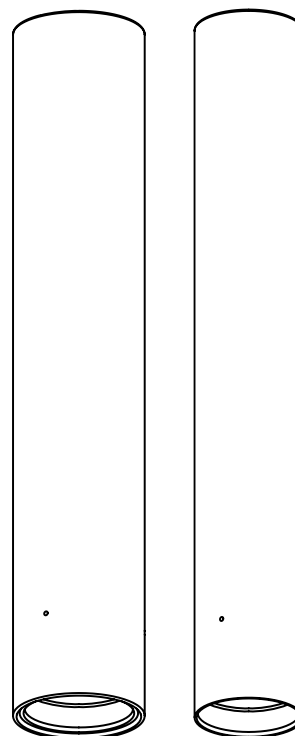
**HyPro2000 Quick-disconnect torch (option)** 220921

### Additional parts available (not shown)

Machine torch (straight torch, set of 200 A consumables)	228937
Consumables removal tool	104119
Machine torch consumables starter kit	428013
Silicon lubricant for o-rings	027055

Mounting sleeve  
(2" outside  
diameter)

Mounting sleeve  
(1.75" outside  
diameter)



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